

WHAT IS CLAIMED IS:

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1. A system for repositioning teeth from an initial tooth arrangement to a final tooth arrangement, said system comprising a plurality of dental incremental position adjustment appliances including:

a first appliance having a geometry selected to reposition the teeth from the initial tooth arrangement to a first intermediate arrangement;

one or more intermediate appliances having geometries selected to progressively reposition the teeth from the first intermediate arrangement to successive intermediate arrangements; and

a final appliance having a geometry selected to progressively reposition the teeth from the last intermediate arrangement to the final tooth arrangement.

2. A system as in claim 1, wherein the appliances comprise polymeric shells having cavities shaped to receive and resiliently reposition teeth from one arrangement to a successive arrangement.

3. A system as in claim 2, wherein the tooth positions defined by the cavities in each successive appliance differ from those defined by the prior appliance by no more than 2 mm.

4. A system as in claim 1, comprising at least two intermediate appliances.

5. A system as in claim 4, comprising at least ten intermediate appliances.

6. A system as in claim 5, comprising at least twenty-five intermediate appliances.

7. A method for repositioning teeth from an initial tooth arrangement to a final tooth arrangement, said method comprising:

placing a first incremental position adjustment appliance in a patient's mouth, wherein the first appliance has a geometry selected to reposition the teeth from the initial tooth arrangement to a first intermediate arrangement;

7 successively replacing one or more additional appliances,
8 wherein the additional appliances have geometries selected to
9 progressively reposition the teeth from the first intermediate arrangement
10 to successive intermediate arrangements; and
11 placing a final appliance into the patient's mouth, wherein
12 the final appliance has a geometry selected to progressively reposition
13 the teeth from the last intermediate arrangement to the final tooth
arrangement.

1 8. A method as in claim 7, wherein the appliances comprise
2 polymeric shells having cavities shaped to receive and resiliently
reposition teeth from one arrangement to a successive arrangement.

1 9. A method as in claim 8, where the tooth positions
2 defined by the cavities in each successive appliance differ from those
defined by the prior appliance by no more than 2 mm.

1 10. A method as in claim 7, wherein the successively placing
2 step comprises placing at least two additional appliances prior to placing
the final appliance.

1 11. A method as in claim 10, wherein the successively
placing step comprises placing at least ten additional appliances.

1 12. A method as in claim 11, wherein the successively
placing step comprises placing at least twenty-five additional appliances.

1 13. A method as in claim 7, wherein the appliances are
2 successively replaced at an interval in the range from
2 days to 20 days.

1 14. An improved method for repositioning teeth using
2 appliances comprising polymeric shells having cavities shaped to receive
3 and resiliently reposition teeth to produce a final tooth arrangement,
4 wherein the improvement comprises determining at the outset of treatment
5 geometries for at least three appliances which are to be worn successively
6 by a patient to reposition teeth from an initial tooth arrangement to the
final tooth arrangement.

1 15. An improved method as in claim 14, wherein at least four geometries determined at the outset.

1 16. An improved method as in claim 15, wherein at least ten geometries are determined at the outset.

1 17. An improved method as in claim 16, wherein at least twenty-five geometries are determined at the outset.

1 18. An improved method as in claim 14, wherein the tooth
2 positions defined by the cavities in each successive geometry differ from those defined by the geometry by no more than 2 mm.

1 19. A method for producing a digital data set representing a
2 final tooth arrangement, said method comprising:
3 providing an initial digital data set representing an initial
4 tooth arrangement;
5 presenting a visual image based on the initial data set;
6 manipulating the visual image to reposition individual teeth
7 in the visual image; and
8 producing a final digital data set representing the final
tooth arrangement with repositioned teeth as observed in the image.

1 20. A method as in claim 19, wherein the step of providing a
2 digital data set representing an initial tooth arrangement comprises scanning a three-dimensional model of a patient's teeth.

1 21. A method as in claim 20, wherein the manipulating step
2 comprises:
3 defining boundaries about at least some of the individual
4 teeth; and
5 moving at least some of the tooth boundaries relative to the
other teeth in an image based on the digital data set.

1 22. A method for producing a plurality of digital data sets
2 representing a series of discrete tooth arrangements progressing from an
3 initial to a final arrangement, said method comprising:

4 providing a digital data set representing an initial tooth
5 arrangement;

6 providing a digital data set representing a final tooth
7 arrangement;

8 producing a plurality of successive digital data sets based on
9 the provided digital data sets, wherein said plurality of digital data
10 sets represent a series of successive tooth arrangements progressing from
the initial tooth arrangement to the final tooth arrangement.

1 23. A method as in claim 22, wherein the step of providing a
2 digital data set representing an initial tooth arrangement comprises
scanning a three-dimensional model of a patient's teeth.

1 24. A method as in claim 22, wherein the step of providing a
2 digital data set representing a final tooth arrangement comprises:

3 defining boundaries about at least some of the individual
4 teeth; and

5 moving at least some of the tooth boundaries relative to the
6 other teeth in an image based on the digital data set to produce the final
data set.

1 25. A method as in claim 22, wherein the step of producing a
2 plurality of successive digital data sets comprises determining positional
3 differences between the initial data set and the final data set and
interpolating said differences.

1 26. A method as in claim 25, wherein the interpolating step
comprises linear interpolation.

1 27. A method as in claim 25, wherein the interpolating step
comprises non-linear interpolation.

1 28. A method as in claim 25, further comprising defining one
2 or more key frames between the initial tooth arrangement and final tooth
arrangement and interpolating between the key frames.

1 29. A method for fabricating a plurality of dental
2 incremental position adjustment appliances, said method comprising:

3 providing a digital data set representing an initial tooth
4 arrangement;

5 providing a digital data set representing a final tooth
6 arrangement;

7 producing a plurality of successive digital data sets based on
8 the provided digital data sets, wherein said plurality of digital data
9 sets represent a series of successive tooth arrangements progressing from
10 the initial tooth arrangement to the final tooth arrangement; and

11 fabricating appliances based on at least some of the produced
digital data sets.

1 30. A method as in claim 29, wherein the step of providing a
2 digital data set representing an initial tooth arrangement comprises
scanning a three-dimensional model of a patient's teeth.

1 31. A method as in claim 29, wherein the step of providing a
2 digital data set representing a final tooth arrangement comprises:
3 defining boundaries about at least some of the individual
4 teeth; and
5 moving at least some of the tooth boundaries relative to the
6 other teeth in an image based on the digital data set to produce the final
data set.

1 32. A method as in claim 29, wherein the step of producing a
2 plurality of successive digital data sets comprises determining positional
3 differences between the initial data set and the final data set and
interpolating said differences.

1 33. A method as in claim 32, wherein the interpolating step
comprises linear interpolation.

1 34. A method as in claim 32, wherein the interpolating step
comprises non-linear interpolation.

1 35. A method as in claim 32, further comprising defining
2 one or more key frames between the initial tooth arrangement and final
tooth arrangement and interpolating between the key frames.

1 36. A method as in claim 29, wherein the fabricating step
2 comprises:
3 controlling a fabrication machine based on the successive
4 digital data sets to produce successive positive models of the successive
5 tooth arrangements; and
6 producing the dental appliance as a negative of the positive
model.

1 37. A method as in claim 36, wherein the controlling step
2 comprises:
3 providing a volume of non-hardened polymeric resin; and
4 scanning a laser to selectively harden the resin in a shape
based on the digital data set to produce the positive model.

1 38. A method as in claim 36, wherein the producing step
comprises modeling the appliance over the positive model.

1 39. A method for fabricating a dental appliance, said method
2 comprising:
3 providing a digital data set representing a modified tooth
4 arrangement for a patient;
5 controlling a fabrication machine based on the digital data
6 set to produce a positive model of the modified tooth arrangement; and
7 producing the dental appliance as a negative of the positive
model.

1 40. A method as in claim 39, wherein the controlling step
2 comprises:
3 providing a volume of non-hardened polymeric resin;
4 scanning a laser to selectively harden the resin in a shape
based on the digital data set to produce the positive model.

1 41. A method as in claim 39, wherein the producing step
comprises molding the appliance over the positive model.

1 42. A method for fabricating a dental appliance, said method
2 comprising:

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